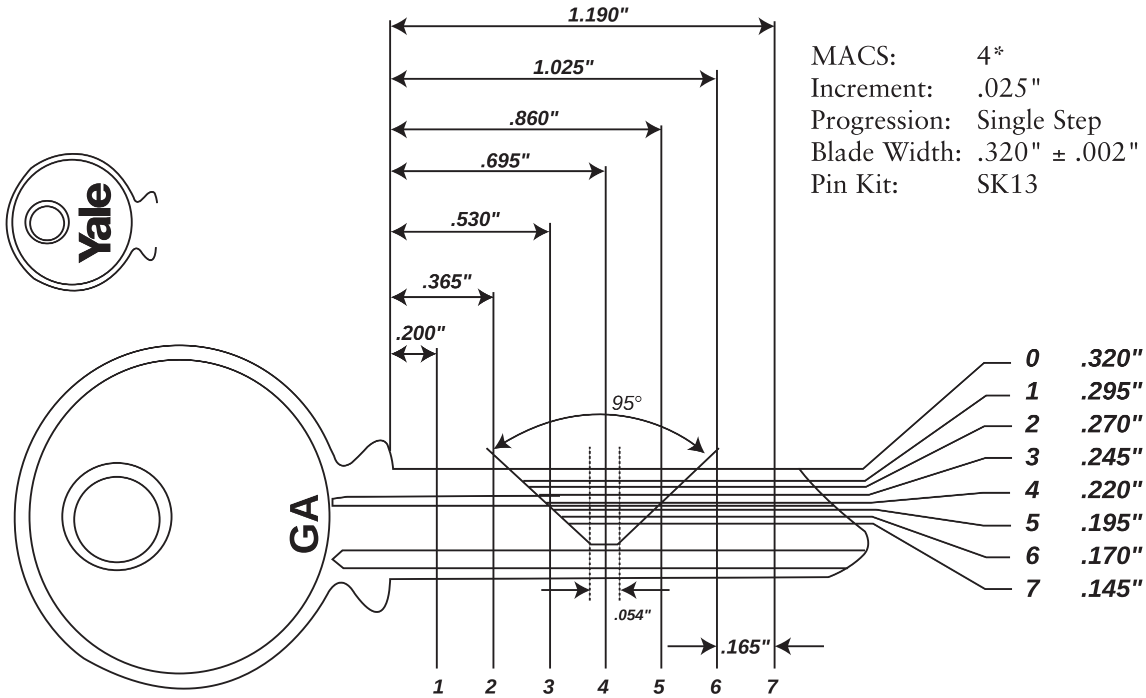
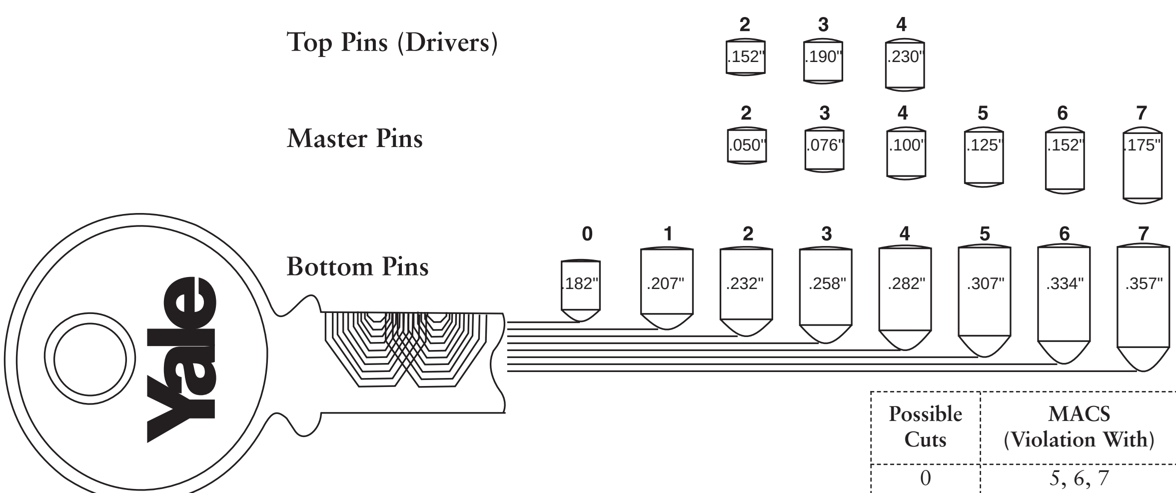
specifications

Yale® Key and Pin Specifications (.025")

MACS:	4*
Increment:	.025"
Progression:	Single Step
Blade Width:	.320" ± .002"
Pin Kit:	SK13



Cuts are read and written BOW to TIP.



Possible Cuts	MACS (Violation With)
0	5, 6, 7
1	6, 7
2	7
3	None
4	None
5	0
6	0, 1
7	0, 1, 2

*MACS (Maximum Adjacent Cut Specification): the maximum allowable difference between cut depths.

Note: Illustrations are not drawn to actual size.

specifications

Yale®

Pinning Formula

Top Pin =

Based on Plug Total
(See Chart)

Master Pin =

Deep Minus the Shallowest
Operating Cut

Bottom Pin =

Shallowest Operating Cut

Plug Total=
Bottom Pin + Master Pin

.025" Top Pin (Driver Chart)

Plug Total=	Use Top Pin:
0, 1, 2	4(.230")
3, 4, 5	3(.190")
6, 7	2(.152")

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